# **HITACHI**

# ZW



### **WHEEL LOADER**

- Model Code: ZW140
- Operating Weight: 10 240 10 540 kg
   Bucket Capacity: ISO Heaped: 1.5 2.3 m³
   Engine Power: 96 kW (129 HP)

# **Wheel Loaders:**

# **Series**

# **Light, Agile Footwork Plus Increased Productivity**

The ZW140 is packed with numerous innovative technologies and mechanisms. The electronic control HST system makes possible light, agile footwork. Four work modes can be selected according to job needs, with best matching of traction force and breakout force. What's more, the ZW140 offers more impressive features: operating ease, enhanced safety, increased durability, and simplified maintenance.

#### **Productivity**

Four work modes selectable to suit job needs

2-Motor HST system for powerful acceleration and higher travel speed (Maximum 39 km/h)

Throttle limit for higher fuel efficiency Improved fundamental performance Smooth speed shift by electronic control

High-torque engine Torque proportional differential

(Standard)

Limited slip differential (Optional) Advanced speed selector for four maximum speeds

The first speed selector for efficient loading and operations in confined space

Inching pedal for easy positioning in confined space

Ride control system (Optional)

Pages 4-7

#### Panoramic comfortable cab

Bi-level auto air conditioner and pressurized cab

Front & rear defrosters

Low noise design

Panoramic cab

Enhanced upward visibility

Good rear visibility

Ergonomically positioned switches and controls

Air suspension seat

Pages 8-9

#### **Enhanced Durability**

Robust differential gears

Durable axles

Robust frame

Hydraulically operated cooling fan with

heat-sensing system

Capacious hydraulic oil cooler

Protected fuel tank

Aluminum radiator and oil cooler

LED indicators and instruments

O-Ring Seal (ORS) joints and water-

resistant electric connectors

Pages 10-11

#### **Easy Maintenance**

Conveniently located filters

Easy-to-replace air conditioning filters

HN bushings

Strategically located Fuel supply port

Easy-to-read monitor

Flat cab floor

Dirt-Less (DL) front frame

Pages 12-13

#### Safety

Full fan guard

Emergency steering system (Optional)

Mis-operation protection

ROPS / FOPS cab

Highly reliable dual-line brake system

Other safety features

Page 14

#### **Environment**

Common rail fuel injection system

Hitachi Silent (HS) fan

Low noise engine

A recyclable machine

Page 15

#### **Specifications**

Pages 16-19



- The engine complies with the Emission Regulations U.S EPA Tire3, and EU Stage III A
- The advanced low noise design

Note: Pictures may or may not include standard and optional equipment that are specified individually by countries.

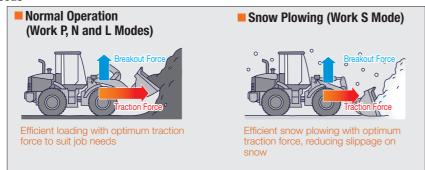
# **Increased Productivity with Advanced HST System,** an Hitachi Original Technology

Optimum traction force can be selected to suit job needs by electronic matching control. The HST system is further improved for increased job efficiency.

#### Four work modes selectable to suit job needs



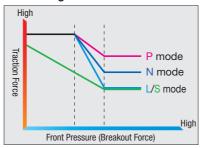
On the ZW140, four work modes are selectable according to job requirements and operator's preference. In each work mode, electronic matching control, originally developed by Hitachi, detects the pressure of the implement, and controls the torque of travel motor to best match traction force and breakout force. This increases production per unit of fuel.



#### Four Work Modes

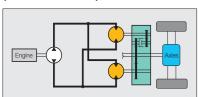
Work Modes	Materials to Be Handled
P mode (Scooping up and crowding)	Relatively large crushed stones     Concrete slag     Stone with large specific gravity, clayey soil
N mode (Normal operation)	Small crushed stones     Gravel     Cobble
L mode (Loading and light excavation)	Sand     Plastics, industrial wastes, chips
S mode (Snow plowing and swamp operation)	• Snow

#### **■** Matching Control



Traction force and front pressure are well balanced by work mode. If you need big traction force, select the P mode.

#### 2-Motor HST System for Powerful Acceleration and Higher Travel Speed (Maximum 39 km/h)



The two-motor HST system is newly developed to achieve high-efficient operation in a wide speed range. For instance, at a low speed, two motors yield high traction torque, while at a high speed, a single motor allows for high travel speed of 39 km/h. Moreover, this system makes possible easy slope climbing and smooth acceleration/deceleration with the accelerator pedal only.

#### Throttle Limit for Higher Fuel Efficiency



The throttle limit cuts maximum engine speed by 10% for higher fuel efficiency. For the HST system, maximum traction force is not reduced with the reduction in engine speed.

Throttle limit swi	*ON	
Fuel consumption	(L/h)	88 %
Production	(m <sup>3</sup> /h)	93 %
Fuel efficiency	(m <sup>3</sup> /L)	106 %

\*Index: 100 = Throttle limit switch OFF
Note: Data shown is Hitachi test data, and may
vary depending on job conditions.

#### Improved Fundamental Performance

Big Traction Force					
Traction force	kN	87			
Bucket breakout force	kN	92			
Big Dumping Clear (when 2.0 m³ buck					

Smooth Speed Shift by Electronic Control Speed shift can be continuously made by electronic control through the 2-motor HST system comprising helical gears. This allows for speedy job-to-job travel with less soil spills in load-and-carry operation.

#### **High-Torque Engine**

Max. output : 96 kW (129 HP)
Max. torque : 540 N·m (55 kgf·m
The engine is waggedly designed t

The engine is ruggedly designed to yield big torque with less vibration for increased durability. This facilitates climbing steep slopes and long uphills with limited speed drop. This engine is a clean engine that complies with the latest global emission regulations.

# Torque Proportional Differential (Standard)

The torque proportional differential adjusts driving forces to both wheels. When road resistances under both wheels are different, this feature minimizes slippage of a wheel on softer ground, unlike conventional differentials. This feature enables the ZW series to get out of swamps or rough terrain easily.

#### **Limited Slip Differential (Optional)**

On snowy roads and rough terrain, the limited slip differential can work instead of the torque proportional differential. This delivers effective driving force to both wheels for enhanced grip and less slippage during travel.

# **Agile Footwork for Increased Productivity**

Fast, light footwork. Speed selection to suit job needs. Improved controllability and combined operations. Those bring about high productivity.

#### **Advanced Speed Selector for Four Maximum Speeds**



The fully automatic HST system is utilized for the selection of four maximum speeds according to job needs. Optimum speed can be selected with less shocks for smooth travel.

#### The First Speed Selector for Efficient Loading and Operations in Confined Space



When the first speed range is selected, four travel speeds can be further selected to suit job needs and jobsite conditions. No need for skilful control of the accelerator and brake.

# 1st range First Speed Selector (4 speeds selectable) 2nd range 3rd range 4th range

#### **Inching Pedal for Easy Positioning in Confined Space**



The operator can easily control travel speed with the inching pedal, regardless of the accelerator pedal, by adjusting the delivery flow from the hydraulic pump. This eases positioning in loading operation.

#### **Hydraulic Circuit for Smoothly Combined** Operation



With the parallel/tandem hydraulic circuit, the lift arm and bucket can be operated simultaneously. This is a new function to increase loading and excavating efficiency.

#### Sophisticated Mechanisms for Higher Job Efficiency

#### Float System

The float system lets the lift arm follow up road irregularities by using its selfweight only, without using its hydraulic circuit. This system is useful in soil-spill collecting during loading, and snow removing.

#### Lift Arm Kick-Out System (Optional)

The lift arm can automatically be raised up to the preset level. This function is convenient when loading onto a dump truck, and when operating at confined job sites with restricted working height.

#### **Bucket Auto Leveler**

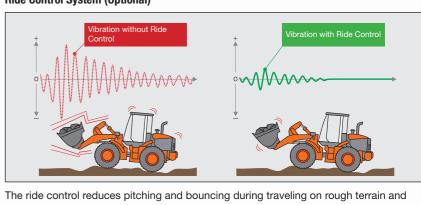
The bucket can automatically be leveled parallel to the ground after dumping the bucket. This can eliminate cumbersome bucket repositioning for efficient loading.

#### Operator-Friendly Designs for Higher Job Efficiency

#### **Restriction Valve**

The restriction valve can effectively reduce shocks when stopping the lift arm. The bucket does not have a shockless circuit to allow efficient mud removal.

#### **Ride Control System (Optional)**



snow road by automatic control of the implement. Shocks and vibration can be well



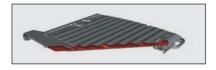


#### **Bi-Level Auto Air Conditioner and Pressurized Cab**



The bi-level air conditioner allows air conditioning at foot space and overhead simultaneously. Airflow volume and direction can automatically be adjusted according to the temperature setting. The pressurized cab shuts out dust and debris even in dusty environment.

#### Hat (Resin Cab Roof)



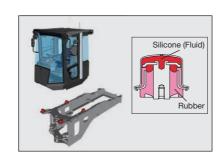
#### Front / Rear Defrosters



With the front and rear defrosters, airflow comes out from three front air outlets and two rear outlets to protect respective windows from fogging, keeping clear vision even in rain and cold weather.

The hollow hat is provided atop the cab to form an air space. This greatly helps reduce the temperature rise in the cab, and increases the cooling efficiency of the air conditioner.

#### **Shock-Dampened Cab**



The cab rests on fluid-filled elastic mounts to absorb shocks and vibration, and reduce resonance.

#### **Low Noise Design**

The cab is well sealed, and the low-noise engine is utilized to reduce sound, along with the following measures:

- Hydraulically operated cooling fan with heat-sensing system
- Hitachi Silent (HS) fan
- Sound-absorbing materials inside engine cover and cab



The switches for pre-operation setting are on the right console, and the switches for operation and travel on the front console. They are functionally laid out for ease of operation.

#### **Ergonomically Positioned Switches** and Controls



#### **Comfort-Designed Suspension Seat**

**Operator-First Designs:** 

**Operator Comfort** 

The panoramic cab gives almost allround visibility with the widened front glass window and pillar less cab rear corners. Front wheels are always in the operator's vision, enhancing safety and

The front curved glass window gives good upward visibility, so the operator

can directly see the movement of the

The engine cover is low profile, and rounded for better rear visibility, so the

increasing loading efficiency.

**Enhanced Upward Visibility** 

bucket for safer loading.

**Good Rear Visibility** 

**Panoramic Cab** 

**Easy-to-Handle Controls for** 



The mechanical suspension seat well absorbs shocks and vibrations from the machine body to reduce operator's physical stresses for enhanced comfort.

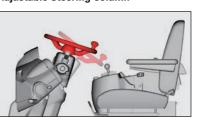
The air suspension seat is an option

#### **Multi-Functional Joystick Lever (Optional)**



The multi-functional joystick lever is provided atop of the control lever for operating ease.

#### **Adjustable Steering Column**



The steering wheel is tiltable and to suit operator of all builds for comfortable operation.

#### **An Array of Standard Accessories**











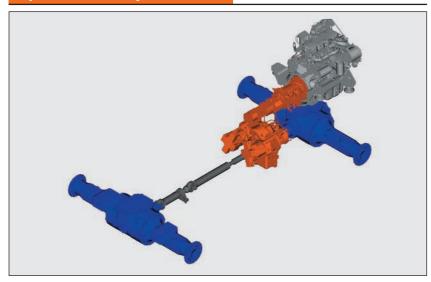




# **Enhanced Durability**

Durability is enhanced with a number of advanced mechanisms for long, continuous operation.

#### **Dependable Drive System**



#### **Durable Axles**

Front and rear axles are improved for durability. The axle housing is thickened for tough operation at quarries.

#### **Robust Differential Gears**

Differential gears are thickened to increase rigidity.

#### **Improved Braking Ability**

The brake is a wet-type multi-plate brake, and housed in the axle.

#### **Hydraulically Operated Cooling Fan with Heat- Sensing System**



Fan speed can be adjusted depending on fluid temperature to effectively cool down coolant and hydraulic oil. The result is extended component service life and reduction in fuel consumption. The fan is also separate from the engine for easy servicing.

#### **Capacious Hydraulic Oil Cooler**

The ample cooling capacity of the hydraulic oil cooler helps reduce oil temperature fluctuation, and extend service life of components.

#### **Robust Frame**



The box-section frame is thickened and strengthened to resist torsion and increase durability. Center pins are widely spaced for higher resistance to torsion.

#### **Protected Fuel Tank**



The large counterweight is arranged to protect the fuel tank from collisions with obstacles during operation.

#### **Aluminum Radiator and Oil Cooler**



The radiator and oil cooler are made of aluminum instead of conventional steel or copper for corrosion prevention.

#### **LED Indicators and Instruments**



On the indicators, monitors and alarms, many LEDs are utilized for longer service life resulting in less failure, enhancing the reliability.

#### 0-Ring Seal (ORS) Joints and **Water-Resistant Electric Connectors**





Numerous elaborate components are utilized for higher durability and reliability. The proven ORS joints and high-pressure hydraulic lines are utilized in the hydraulic system, and waterresistant wiring connectors in the electrical system.



# **Reduced Running Costs**

Running and maintenance costs are reduced greatly with concentrated inspecting points and durable components.



#### **Easy-to-Replace Air Conditioning Filters**



The fresh air filter can easily be replaced from the cab, and circulation air filter also replaced by detaching the drink

#### **Conveniently Located Filters**

Fuel filter, fuel pre-filter with sedimentary function and engine oil filter are strategically located for the convenient daily inspection and servicing.

# Extended Engine Oil Replacement Intervals (Up from 250 to 500 Hours)

Engine oil capacity and filter capacity are increased for longer filter replacement intervals, reducing maintenance time and downtime.

#### **Easy Draining**

The engine oil drain port is located for the convenience of maintenance. No need for reaching under the machine.





#### **HN Bushings**

HN Bushing

The HN bushing, another example

of innovative technology developed by Hitachi, features long life and high durability. High-viscosity oil is vacuum

impregnated in sintered high-hardness

from the pores of the bushing into the

clearance between pins and bushing

metal. During operation oil oozes

providing lubrication.



The HN bushing containing highviscosity oil is provided at each joint to reduce grease consumption, extend lubrication intervals (100 to 500 hours), and increase durability.

#### Easy-to-Read Monitor



With the easy-to-read monitor, the operator can see instructions for scheduled servicing and maintenance. *Monitor Indication Items:* 

Clock, service intervals, travel speed, mileage, hour meter

#### Replacement Alerting:

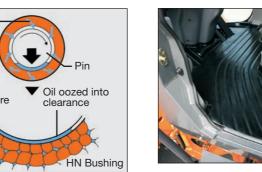
Engine oil / filter, fuel filter, hydraulic oil / filter, transmission oil / filter, Axle oil

#### **Hydraulically Operated Cooling Fan**



The rotation of the hydraulically operated cooling fan with heat-sensing system is equipped as standard. The fan itself can swing open for easy cleaning.

#### Flat Cab Floor



The cab floor is stepless (flat) for ease of cleaning.

#### **Strategically Located Fuel Supply Port**



The fuel supply port is located for convenient fuel supply from the ground.

#### Dirt-Less (DL) Front Frame



The DL front frame is shaped for easy removal of dirt, stones and snow.

# **Safety-First Design**

Achieving a High-Level of Safety in the Working Environment with an Array of Advanced Mechanisms.



#### **ROPS / FOPS Cab**

The ROPS / FOPS cab is provided to protect the operator from injury in an accident.

ROPS: Roll-Over Protective Structure:

ROPS: Roll-Over Protective Structure: ISO3471

FOPS: Falling Object Protective Structure: ISO3449

#### **Highly Reliable Dual-Line Brake System**

The dual-line hydraulic brake system is utilized: even if one line fails, the other can work for braking. The brake is an enclosed wet single-plate type for reliable braking.

#### **Full Fan Guard**



The cooling fan is enclosed by a full guard (metal net) to protect service technicians from injury during servicing and maintenance.

#### **Emergency Steering System**

The emergency electric pump delivers the necessary oil pressure for power steering even in the case of an emergency. This allows normal steering at all times even if the engine fails.

#### **Mis-Operation Protection:**

**Starting Engine:** The engine will start only when the Forward / Reverse lever in neutral.

**Starting:** The transmission is disabled when the parking switch is in the ON position, even if selecting Forward or Reverse.

**Leaving from Operator Seat:** Control levers and Forward / Reverse lever are locked to prevent accidental operation.

**Stopping Engine:** The spring-set/ hydraulic-released parking brake is automatically applied even if failing to apply it.

#### Other Safety Features



Retractable Seat Belt



Inclined Ladder

# **Environmentally Friendly Design**

#### A Cleaner Machine

The ZW Series is equipped with a clean but powerful engine to comply with Tier 3 and Stage III A. Exhaust gas is partly re-combusted to reduce particulate matter (PM) output and lower nitrogen oxide (NOx) levels.

#### **Common Rail Type Fuel Injection System**

In this fuel injection system complying with the Emission Regulations, one fuel pump runs to generate high pressure for distributing fuel to each injector per cylinder through a common rail. By electronic control, fuel injection volume and timing can be precisely regulated for efficient combustion and higher horsepower. This also reduces PM\* (diesel plume), fuel consumption and vibration.

\*Particulate matter

Important: The use of fuels other than diesel fuel (EN590) is prohibited. Otherwise, the engine may be damaged.

#### A Recyclable Machine



Approximately 95% of the ZW Series can be recycled. The resin parts are marked to facilitate recycling. The machine is completely lead-free. The radiator and oil cooler are made from aluminum and all wires are lead-less. In addition, bio-degradable hydraulic oil is available for jobsites where special environmental care is required.

#### **A Quieter Machine**

A number of features make this machine quieter. First, isochronous control of the engine speed means a restriction of engine speed during no-load and light-duty operation to suppress sound. A fan with curved blades reduces air resistance and airflow noise. Third, a time-tested muffler suppresses engine noise significantly and reduces emissions.

#### Hitachi Silent (HS) Fan



The HS fan is capable of reducing air resistance and air flow sound are utilized at the radiator and oil cooler for quieter operation.

#### **Low Noise Engine**

Engine noise is effectively reduced by increasing engine mechanical strength with rigid cylinder block, and by utilizing the elaborate gear train on the flywheel

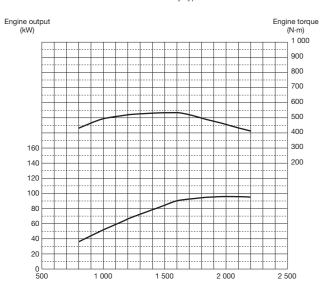
## **SPECIFICATIONS**

#### **ENGINE** Cummins QSB4.5 4-cycle water-cooled, direct injection Turbocharger and charge air cooled No. of cylinders ..... Maximum power

SAE J1349/ISO 9249, net ... 96 kW (129 HP) at 2 000 min<sup>-1</sup> (rpm) Bore and stroke ...... 107 mm x 124 mm

Piston displacement ...... 4.46 L

Air cleaner ..... .... Two element dry type with restriction indicator



POWER TRAIN	
Transmission	Electrical-controlled 2 motor hydrostatic transmission with summation gear box Gear box: Fixed gear ratio, powershift countershaft type
Cooling method	Forced circulation type
Travel speed* (km/h)	Forward / Reverse
1st	7.0 / 7.0
2nd	13.0 / 13.0
3rd	20.0 / 20.0
4th	39.0 / 39.0
* W/th 17 5 05 10DD (L2) tire	20

With 17.5-25-12PR (L3) tires

16

#### **AXLE AND FINAL DRIVE**

Drive system	Four-wheel drive system
Front & rear axle	Semi-floating
Front	Fixed to the front frame
Rear	Center pivot
Reduction and differential	
gear	Two stage reduction with torque proportioning differential
Oscillation angle	Total 20° (+10°,-10°)
Final drives	Planetary final drive

#### TIRES (tubeless, nylon body)

17.5-25 12PR (L3)

#### **BRAKES**

Service brakes	Inboard mounted fully hydraulic 4 wheel wet disc brake
	HST(Hydro Static Transmission) system provides additional hydraulic braking capacity
Parking brake	Spring applied, hydraulically released, wet disc typ

#### STEERING SYSTEM

Туре	Articulated frame steering
Steering mechanism	Fully hydraulic power steering with orbitrol
Steering angle	Each direction 40°; total 80°
Relief pressure	19.6 MPa (200 kgf/cm²)
Cylinders	Two double-acting piston type
No. x Bore x Stroke	2 x 65 mm x 419 mm
Minimum turning radius at	
the centerline of outside	
tire	4 950 mm

#### **HYDRAULIC SYSTEM**

Arm and bucket are controlled by Joystick lever		
Arm controls	Three position valve ; Raise, lower, float	
Bucket controls with		
automatic bucket return-		
to-dig controls	Three position valve; Roll back, hold, dump	
Main pump	0	
(Load & steer)	Gear type 159 L/min @2 200 min <sup>-1</sup> (rpm) at 20.6 MPa (210 kgf/cm <sup>2</sup> )	
Relief pressure setting	20.6 MPa (210 kgf/cm²)	
HST charging pump	Gear type 41L /min @2 200 min <sup>-1</sup> (rpm)	
	at 2.5 MPa (25 kgf/cm²)	
Transmission charging		
pump	Gear type 17 L/min @2 200 min <sup>-1</sup> (rpm)	
_	at 1.96 MPa (20 kgf/cm²)	
Fan pump	Gear type 30 L/min @2 200 min <sup>-1</sup> (rpm) at 11.8 MPa (120 kgf/cm²)	
Hydraulic cylinders		
Type	Two arm and one bucket, double acting type	
No. x Bore x Stroke	Arm: 2 x 125 mm x 620 mm	
	Bucket: 1 x 150 mm x 445 mm	
Filters	Full-flow 10 micron return filter in reservoir	
Hydraulic cycle times		
Lift arm raise	6.0 s	
Lower	3.0 s	
Bucket dump	1.3 s	
Total	10.3 s	

#### SERVICE REFILL CAPACITIES

Fuel tank	180.0 L
Engine coolant	25.0 L
Engine oil	14.0 L
Transmission gear box	10.0 L
Front axle differential & wheel hubs	24.0 L
Rear axle differential & wheel hubs	25.0 L
Hvdraulic reservoir tank	80.0 L

### **EQUIPMENT**

#### STANDARD EQUIPMENT

#### **ENGINE**

- Coolant recovery tank
- Hydraulically operated cooling fan with heat sensing
- Fan guard
- Muffler, under hood with large exhaust stack
- Environmentally friendly engine oil drain
- Engine oil cooler
- Fuel Filter
- Quick-release fuel pre-filter with water separator
- function
- Air heater (For cold start)
- Air filter double element

#### POWER TRAIN

- Electrically controlled HST system
- Torque proportioning differentials, front and rear

#### HYDRAULIC SYSTEM

- Bucket auto leveler
- Float system
- Reservoir sight gauge
- Hydraulic filters, vertical mounting
- Joystick lever
- Two-spool main control valve
- O-Ring Seal joints

#### **ELECTRICAL**

- 24-volt electrical system
- Standard batteries (2), 12-volt with 620CCA, 80 Ah
- Alternator, 65 A and 24-volts
- Lights: Driving with guards / Turn signals with hazard switch / stop, tail and back-up lights
- Work lights on cab, front (2)
- Work lights, rear (2)
- Horn, with push button in center of steering wheel and switch on joystick lever knob or right console

Reverse warning alarm

- · Monitor and alarm system, multi-function electronic audible and visual warning include
- LCD monitor display: Speedometer / Clock / Hourmeter / Odometer / Replacement intervals / Ride control /Speed range
- Gauges: Engine coolant temperature / Fuel level
- Warning lights: Engine / Transmission / Discharge warning
- Indicator lights: Turn signals / High beam / Working lights / Service / Parking brake / Stop / Brake oil low pressure / Brake oil low level / Seat belt / Glow signal / Maintenance / Forward / Reverse switch / Water separator / Over heat / Engine oil low pressure / Air filter restriction / Hydraulic oil temperature /
- 24-volt AM/FM stereo radio with clock

#### OPERATOR'S STATION

- ROPS\* / FOPS\*\* / Multi-plane isolation mounted for noise / Vibration reduction / Front and rear windshield
- washers / Safety glass Adjustable armrest
- Bi-level auto air conditioner and pressurize cab
- Front / Rear defroster
- Hot and cool box
- Sun visor
- Seat(Kab), fabric, high back, mechanical suspension, adjustable for weight-height, fore-aft position, backrest tilt, and armrest angle
- Seatback pocket
- Retractable seat belt, 50 mm Large tray and drink holder
- Rubber floor mat
- Adjustable steering column
- Steering wheel, textured with spinner knob
- Rear view mirrors, outside (2) and inside (2)
- Handrails and steps, ergonomically located and slip
- resistant - Coat hook

#### LOADER LINKAGE

Standard equipment may vary by country, so please consult your Hitachi dealer for details.

- Z-bar loader linkage provides (High bucket breakout)

#### **BUCKETS AND ATTACHMENTS**

- General purpose bucket with bolt-on cutting edges: 2.0 m<sup>3</sup> (ISO heaped)

#### TIRES

- 17.5-25-12PR (L3)
- Single-piece rims

#### **OTHERS**

- Fenders, front and rear
- Articulation locking bar
- Anti-vandal protection, includes lockable engine enclosure, and fuel fill
- Counterweight, built-in
- Drawbar, with rocking pin - Lift and tie-down hooks
- Open type rear grill

#### **OPTIONAL EQUIPMENT**

#### **ENGINE**

-Air pre-cleaner

-Reverse rotating cooling fan

#### POWER TRAIN

- Limited slip differential

#### HYDRAULIC SYSTEM

- Three-spool main control valve
- Third spool piping
- Joy stick-lever and auxiliary lever for third function
- Multi-functional joystick lever
- Multi-functional joystick lever and auxiliary lever for third function
- Ride control system, automatic type
- Lift arm kick-out system
- Lift arm auto leveler

#### ELECTRICAL

- Front Working Lamps on Cab (2)
- Rear Working Lamp on Cab (2)
- 12-volt outlet

#### **BUCKETS AND ATTACHMENTS**

- High lift arm
- Buckets (See pages 18-19)

#### **OPERATOR'S STATION**

- Seat(Grammer), fabric, high back, air suspension, seat heating, adjustable for weight-height, fore-aft position, backrest tilt, and armrest angle, seat cushion length and angle, headrest height and angle adjustment, lumber support
- Headrest for Grammer seat
- Headrest for Kab seat
- Retractable seat belt, 76 mm

#### **OTHERS**

Optional equipment may vary by country, so please consult your Hitachi dealer for details.

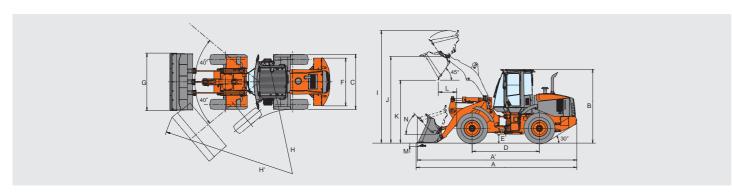
- Full rear fender and mud guard
- Rear license plate bracket
- Wheel blocks
- High lift arm
- Emergency steering system - Bottom guards, front frame and transmission

17

Note: \*: ROPS (Roll Over Protective Structure) Conforms to ISO 3471:1994 \*\*: FOPS (Falling Objects Protective Structure) Conforms to ISO 3449:1992 Level all

# **SPECIFICATIONS**

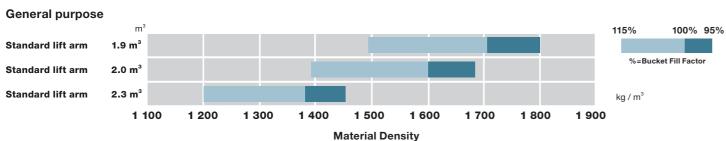
#### **DIMENSIONS & SPECIFICATIONS**

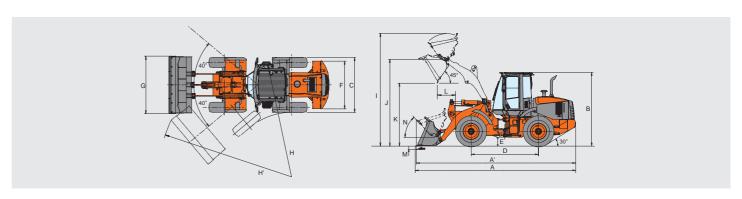


<u> </u>				Standard Arm	
Bucket type		General Purpose			
		With bolt-on cutting edges	With bolt-on teeth	With bolt-on cutting edges	
Deceleration of the	ISO heaped	m <sup>3</sup>	2.0	1.9	2.3
Bucket capacity	ISO struck	m <sup>3</sup>	1.6	1.6	1.9
A Overall length		mm	6 910	7 040	7 010
A' Overall length (Traveling fi	gure)	mm	6 870	6 960	6 930
B Overall height		mm		3 170	·
C Width over tires		mm		2 390	
D Wheel base		mm		2 900	
E Ground clearance		mm		380	
F Tread		mm	1 930		
G Bucket width		mm	2 480		
H Turning radius (Centerline	of outside tire)	mm	4 950		
H' Loader clearance circle, bucket in carry position mm		mm	5 740	5 770	5 760
I Overall operating height		mm	4 950	4 950	5 040
J Height to bucket hinge pi	n, fully raised	mm	3 730	3 730	3 730
K Dumping clearance 45 de	egree, full height	mm	n 2 790 2 700		2 720
L Reach, 45 degree dump,	full height	mm	950	1 030	1 020
M Digging depth (Horizontal	digging angle)	mm	1 110 120 110		110
N Max. roll back at carry po	sition	deg	50		'
O4-41- 4111 *	Straight	kg	8 050	8 170	7 990
Static tipping load *	Full 40 degree turn	kg	6 970	7 090	6 910
Breakout force	·	kN	96	104	87
		(kgf)	(9 790)	(10 600)	(8 870)
Operating weight *		kg	10 290	10 240	10 330

- Note: 1. All dimensions, weight and performance data based on ISO 6746-1:1987, ISO 7137:1997 and ISO 7546:1983
  - 2. Static tipping load and operating weight marked with\* include 17.5-25-12PR (L3) tires (No ballast) with lubricants, full fuel tank and operator. Machine stability and operating weight depend on counterweight, tire size and other attachments.

# **BUCKET SELECTION GUIDE**



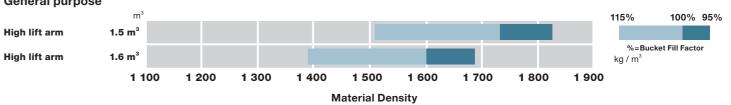


			High L	ift Arm	
Bucket type			General Purpose		
			With bolt-on cutting edges	With bolt-on teeth	
Description of the	ISO heaped	m <sup>3</sup>	1.6	1.5	
Bucket capacity	ISO struck	m <sup>3</sup>	1.3	1.2	
A Overall length		mm	7 240	7 360	
A' Overall length (Traveling	figure)	mm	7 220	7 300	
B Overall height		mm	3 1	70	
C Width over tires		mm	2 3	390	
D Wheel base		mm	2 9	900	
E Ground clearance		mm	380		
F Tread		mm	1 930		
G Bucket width mm		mm	2 480		
H Turning radius (Centerline of outside tire) mm		mm	4950		
H' Loader clearance circle, bucket in carry position		mm	5 890	5 930	
I Overall operating height		mm	5 140		
J Height to bucket hinge pin, fully raised mm		mm	4 090		
K Dumping clearance 45 degree, full height		mm	3 250	3 160	
L Reach, 45 degree dump	o, full height	mm	1 020	1 090	
M Digging depth (Horizont	al digging angle)	mm	200	210	
N Max. roll back at carry position deg		deg	50		
Ctatia tianing load *	Straight	kg	6 300	6 410	
Static tipping load *	Full 40 degree turn	kg	5 430	5 530	
Breakout force		kN	114	124	
		(kgf)	(11 620)	(12 640)	
Operating weight * k		kg	10 540	10 480	

Note: 1. All dimensions, weight and performance data based on ISO 6746-1:1987, ISO 7137:1997 and ISO 7546:1983

2. Static tipping load and operating weight marked with\* include 17.5-25-12PR (L3) tires (No ballast) with lubricants, full fuel tank and operator. Machine stability and operating weight depend on counterweight, tire size and other attachments.

#### General purpose



These specifications a	are subject to	o change without notice.
------------------------	----------------	--------------------------

Illustrations and photos show the standard models, and may or may not include optional equipment, accessories, and all standard equipment with some differences in colour and features. Before use, read and understand the Operator's Manual for proper operation.

**Hitachi Construction Machinery** 

www.hitachi-c-m.com

**KL-EN014R** 19.06(KA/AK,HT3)

Printed in Japan